



SPARTACOTE™ Urethane Cement Top Coat

DS-14.5-0519

**Globally Proven
Construction Solutions**



- Low VOC & Low Odor
- Rapid Installation & Cure
- Impact and abrasion resistant
- Resistant to thermal shock
- Seamless finish

Suitable Substrates

- Concrete
- Quarry Tile

Packaging

Part A & B Liquids

9250-0001-1 Part A: 1 gal (3.7L) liquid

9252-0001-1 Part B: 1 gal (3.7L) liquid

Top Coat Filler Powder

9255-0001-1 Top Coat: 6.5lb (2.95kg) powders

Urethane Cement Pigments

9260-0001-1 Medium Grey: 1 lb (0.5kg) pigment

9261-0001-1 Dark Grey: 1 lb (0.5kg) pigment

9262-0001-1 Tan: 1 lb (0.5kg) pigment

9263-0001-1 Green: 1 lb (0.5kg) pigment

9264-0001-1 Red: 1 lb (0.5kg) pigment

9265-0001-1 Black: 1 lb (0.5kg) pigment

Approximate Coverage

1/32" (0.8 mm)	120 ft ² /unit (20.4 m ² /unit)
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Shelf Life

Factory sealed containers of the following products are guaranteed to be of first quality if stored off the ground in a clean, dry area.

Urethane Cement Liquids (Parts A & B): 1 Year. Urethane Cement

Powders: 6 months. Urethane Cement Pigments: N/A

Limitations

- SPARTACOTE Urethane Cement Top Coat is not color stable unless UV resistant top-coat is used
- Substrate temperature must be between 40°F (4°C) and 85°F (29°C)
- Do not install on wet concrete
- Material temperature at installation must be between 50°F (10°C) and 80°F (26°C)
- Floors should be properly sloped to drain to prevent standing water
- Spills should be removed as soon as possible to prevent potential hazards

Cautions

- FOR PROFESSIONAL USE ONLY

1. PRODUCT NAME

SPARTACOTE™ Urethane Cement Top Coat

2. MANUFACTURER

LATICRETE International, Inc.

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Bethany, CT 06524-3423 USA

Telephone: +1.203.393.0010, ext. 1235

Toll Free: 1.800.243.4788, ext. 1235

Fax: +1.203.393.1684

Website: laticrete.com

3. PRODUCT DESCRIPTION

SPARTACOTE Urethane Cement Top Coat is a low-gloss polyurethane coating designed for use over SPARTACOTE Urethane Cement ATS or SL systems to create a smooth, durable finish.

It may also be used direct to concrete as a standalone coating or as a primer under SPARTACOTE Urethane Cement ATS or SL systems.

Available colors include: Medium Grey, Dark Grey, Tan, Green, Red and Black

Uses

- Topcoat over SPARTACOTE Urethane Cement ATS & SL systems
- Wet Processing Environments
- Primer for SPARTACOTE Urethane Cement Cove Base
- Food & Beverage Manufacturing
- Primer under SPARTACOTE Urethane Cement ATS & SL systems
- Commercial Kitchens
- Chemical Process Facilities
- Pharmaceutical Manufacturing Facilities
- Breweries

Advantages

- Attractive Matte Finish

- Causes skin irritation
- Thoroughly read all technical data sheets, application guidelines, warranty disclaimers and Safety Data Sheets (SDS) prior to use. Application guides are available at www.laticrete.com
- Causes serious eye irritation
- Harmful if inhaled
- May cause allergic skin reaction
- May cause allergy or asthma symptoms or breathing difficulties if inhaled
- May cause respiratory irritation
- Suspected of causing cancer
- May cause damage to organs through prolonged or repeated exposure
- Keep out of reach of children

4. TECHNICAL DATA

Physical Properties

Test	Test Method	Results
Compressive Strength	ASTM C579	6,250 psi (43.1 MPa)
Tensile Strength	ASTM C307	1,750 psi (12.1 MPa)
Flexural Strength	ASTM c580	3,000 psi (20.7 MPa)
Bond Strength	ASTM D4541	>300 psi (2.1 MPa) - Concrete Failure
Impact Strength	ASTM D4226	>140 in-lb (1613 g-force m)

Working Properties

Property Name	Property Value
Working Time	15 minutes
Minimum Re-Coat Time	6 - 8 hours
Maximum Re-coat Time	24 Hours
Foot Traffic / Vehicular Traffic	12 hours / 24 hours
Full Cure	7 Days

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

SPARTACOTE Urethane Cement Top Coat can be applied either as a primer under SPARTACOTE Urethane Cement ATS or SL systems, direct to concrete as a standalone coating or as a top coat to SPARTACOTE Urethane Cement systems. When using as a primer or standalone coating proper surface preparation practices must be followed.

Surface Preparation - Concrete

SPARTACOTE Urethane Cement Top Coat may be installed on concrete after a minimum of 7 days and/or when the concrete reaches a minimum of 3,500 psi (24.1 MPa) compressive strength which will allow for proper surface preparation. However, early curing movement, shrinkage or cracking that may occur in the concrete will be reflected through the final SPARTACOTE Urethane Cement

flooring.

Surfaces to be coated must be free of grease and any other contaminants that may impede adhesion. Always check the surface for any bond inhibitors prior to application. Concrete that has been contaminated with chemicals or other foreign matter must be neutralized or removed. Any repairs must be addressed prior to application and should be repaired in accordance with ICRI standards.

Surfaces must be mechanically profiled to an ICRI CSP-3 to 5. Ensure that all surface laitance is removed prior to coating. The prepared surface should have a tensile pull-off strength of 200 psi (1.4 MPa) or greater when tested in accordance with ASTM C1583. All concrete surface irregularities, cracks, expansion joints, control joints and terminations should be properly addressed and prepared prior to application of the flooring. To prevent lifting or delamination, keyways (minimum 5/16" wide x 5/16" deep) (7.9 x7.9 mm) must be cut at all terminations, joints, columns, doorways, and drains. Moving joints and cracks will reflect through the final installed SPARTACOTE Urethane Cement Top Coat flooring.

Concrete must be tested for moisture vapor transmission prior to installation of any coatings. The moisture vapor transmission should be 12 lbs or less per 1,000 feet over a 24 hour period, as confirmed by ASTM E-1904 calcium chloride test.

Mixing

Mix Ratio

0.5 gal Part A : 0.5 gal Part B : 6.5 lb Top Coat : 1 lb Pigment
1.9 L Part A : 1.9 L Part B : 2.9 kg Top Coat : 0.5 kg Pigment

It is very important to utilize a proper mixer and paddle to ensure a complete mix and to reduce the risk of introducing excessive air into the mixture. LATICRETE recommends a MAN-U-FAB M-61 (1 HP) mixer with a 10-gallon (38L) pail and TR4-10 mixing arm. (www.mixall.com). An electric jiffy mixer may also be used with a 6 gallon (22.7 L) or larger bucket.

With the mixer running, pour 0.5 gallons (1.9L) Part A into the pail. Add 1 SPARTACOTE Urethane Powder Pigment package to Part A and mix about 15 seconds. Add 0.5 gallons (1.9L) Part B to create a 1:1 ratio of A and B. Mix another 15 seconds until the powder pigment is evenly dispersed. Gradually add all contents of a SPARTACOTE Urethane Cement Top Coat Part C Filler into the liquid mixture and blend thoroughly until all particles are wetted out, normally about two minutes.

Application

If installing an integral cove such as SPARTACOTE Urethane Cement Cove Base, installation of the cove should be done prior to applying the floor to ensure a clean transition. Refer to DS 36573.0 SPARTACOTE Urethane Cement Cove Base for instructions.

Immediately after mixing (within 3 minutes), spread the mixed SPARTACOTE Urethane Cement Top Coat onto the floor using a flat squeegee, move material uniformly across the floor. Do not overwork material. Lay abutting edges within 10 minutes to ensure a clean edge. Maintaining a wet edge is important in avoiding lines and ridges on the finished floor. Once spread complete a double perpendicular backroll with 3/8" (9 mm) nap SPARTACOTE roller.

For broadcast systems, broadcast to rejection specified broadcast media (aggregate, quartz or decorative flakes) into the wet slurry. Do not broadcast onto the wet edge area until settling and backrolling is complete. Continue broadcasting until no wet areas remain. Allow the floor to cure for approximately 6-8 hours to withstand foot traffic and remove all excess broadcast material and scrape the floor as required.

Apply optional additional topcoat if desired for improved UV stability, abrasion, stain and chemical resistance. Consult a LATICRETE Technical Service Representative for best options

Cleaning of Tools

Use Mineral Spirits to clean tools

Notes

Mock-ups and field test areas are required in order to validate performance and appearance related characteristics (including but not limited to color, inherent surface variations, wear, anti dusting, abrasion resistance, chemical resistance, stain resistance, coefficient of friction, etc.) to ensure system performance as specified for the intended use, and to determine approval of the coating system.

Variability in job site conditions (including but not limited to surface preparation, sunlight, humidity, dew point, temperature, etc.) during application of SPARTACOTE products may lead to fisheyes, blistering, pinholes, wrinkling, or outgassing of air in the concrete and are not product defects. Double priming, shading or evening application may be required.

6. AVAILABILITY AND COST

Availability

LATICRETE materials are available worldwide.

For Distributor Information, Call:

Toll Free: 1.800.243.4788

Telephone: +1.203.393.0010

For on-line distributor information, visit LATICRETE at laticrete.com

Cost

Contact a LATICRETE Distributor in your area.

7. WARRANTY

See 10. FILING SYSTEM:

- LATICRETE Product Warranty

8. MAINTENANCE

The long term performance, appearance, and life expectancy of wear surface products are critically dependent upon a good routine maintenance program designed specifically for the installed wear surface. SPARTACOTE floor coating systems are nonporous, causing dirt and contaminants to remain on the surface. The use of properly placed walk-off mats, inside and outside, will help increase

the life of the floor. Recommend maintenance program consist of frequent and thorough cleaning utilizing a neutral pH cleaner. The frequency of washing will vary depending on floor usage type, traffic and age. Please Refer to TDS 420 "SPARTACOTE Floor Maintenance Guide" available at www.SPARTACOTE.com for more information.

9. TECHNICAL SERVICES

Technical Assistance

Information is available by calling the LATICRETE Technical Service Hotline:

Toll Free: 1.800.243.4788, ext. 1235

Telephone: +1.203.393.0010, ext. 1235

Fax: +1.203.393.1948

Technical and Safety Literature

To acquire technical and safety literature, please visit our website at laticrete.com.

10. FILING SYSTEM

Additional product information is available on our website at laticrete.com. The following is a list of related documents:

- TDS 420: SPARTACOTE Floor Maintenance Guide
- DS 014.4: SPARTACOTE Urethane Cement ATS
- DS 230.13: LATICRETE 1 Year Product Warranty
- DS 35237.0: SPARTACOTE Urethane Cement SL
- DS 36573.0: SPARTACOTE Urethane Cement Cove Base

LATICRETE International, Inc.

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